
REFERENCES

- Abedin, M.J., Imran, A., Masjuki, H.H., Kalam, M.A., Shahir, S.A., Varman, M. and Ruhul, A.M., An overview on comparative engine performance and emission characteristics of different techniques involved in diesel engine as dual-fuel engine operation. *Renewable and Sustainable Energy Reviews*, vol.60, pp.306-316, 2016.
- Ağbulut, Ü., Ayyıldız, M. and Sarıdemir, S., Prediction of performance, combustion and emission characteristics for a CI engine at varying injection pressures. *Energy*, vol.197, pp.117257, 2020.
- Aghbashlo, M., Tabatabaei, M., Khalife, E., Najafi, B., Mirsalim, S.M., Gharehghani, A., Mohammadi, P., Dadak, A., Shojaei, T.R. and Khounani, Z., A novel emulsion fuel containing aqueous nano cerium oxide additive in diesel–biodiesel blends to improve diesel engines performance and reduce exhaust emissions: Part II–Exergetic analysis. *Fuel*, vol.205, pp.262-271, 2017.
- Alahmer, A., Yamin, J., Sakhrieh, A. and Hamdan, M.A., Engine performance using emulsified diesel fuel. *Energy Conversion and Management*, vol. 51(8), pp.1708-1713, 2010.
- Alonso, J.M., Alvarruiz, F., Desantes, J.M., Hernández, L., Hernández, V. and Molto, G., Combining neural networks and genetic algorithms to predict and reduce diesel engine emissions. *IEEE transactions on evolutionary computation*, vol. 11(1), pp.46-55, 2007.

- Ambat, I., Srivastava, V. and Sillanpää, M., Recent advancement in biodiesel production methodologies using various feedstock: A review. *Renewable and sustainable energy reviews*, vol. 90, pp.356-369, 2018.
- Annamalai, M., Dhinesh, B., Nanthagopal, K., SivaramaKrishnan, P., Lalvani, J.I.J., Parthasarathy, M. and Annamalai, K., An assessment on performance, combustion and emission behavior of a diesel engine powered by ceria nanoparticle blended emulsified biofuel. *Energy conversion and management*, vol.123, pp.372-380, 2016.
- Antonov, D.V., Kuznetsov, G.V., Strizhak, P.A., Rybdylova, O. and Sazhin, S.S., Micro-explosion and autoignition of composite fuel/water droplets. *Combustion and Flame*, vol.210, pp.479-489, 2019.
- Asadi, A., Kadijani, O.N., Doranehgard, M.H., Bozorg, M.V., Xiong, Q., Shadloo, M.S. and Li, L.K., Numerical study on the application of biodiesel and bioethanol in a multiple injection diesel engine. *Renewable Energy*, 150, pp.1019-1029, 2020.
- Attia, A.M., El-Seesy, A.I., El-Batsh, H.M. and Shehata, M.S., November. Effects of alumina nanoparticles additives into jojoba methyl ester-diesel mixture on diesel engine performance. *In ASME International Mechanical Engineering Congress and Exposition*, Vol. 46521, pp. V06BT07A019, 2014.
- Ayhan, V., Çangal, Ç., Cesur, İ., Çoban, A., Ergen, G., Çay, Y., Kolip, A. and Özsert, İ., 2020. Optimization of the factors affecting performance and emissions in a diesel engine using biodiesel and EGR with Taguchi method. *Fuel*, vol.261, p.116371, 2020.

- Balamurugan, K., Tamilvanan, A., Anbarasu, M., Akil Mohamed, S. and Srihari, S., Nano-copper additive for reducing NO_x emission in soya bean biodiesel-fuelled CI engine, *Journal of biofuels*, pp 1-8, 2013.
- Basha, J.S. and Anand, R.B., An experimental study in a CI engine using nanoadditive blended water–diesel emulsion fuel. *International journal of green energy*, vol.8 (3), pp.332-348, 2011.
- Boomadevi, P., Paulson, V., Samlal, S., Varatharajan, M., Sekar, M., Alsehli, M., Elfasakhany, A. and Tola, S., Impact of microalgae biofuel on microgas turbine aviation engine: A combustion and emission study. *Fuel*, vol.302, pp.121155, 2021.
- Caliskan, H., Tat, M.E. and Hepbasli, A., Performance assessment of an internal combustion engine at varying dead (reference) state temperatures. *Applied Thermal Engineering*, vol.29 (16), pp.3431-3436, 2009.
- Chaudhary, V. and Gakkhar, R.P., Parametric optimisation of exergy destruction in small DI diesel engine fuelled with neem biodiesel using the Taguchi method. *International Journal of Ambient Energy*, vol.41 (3), pp.274-284, 2020.
- Deep, A., Sandhu, S.S. and Chander, S., Experimental investigations on the influence of fuel injection timing and pressure on single cylinder CI engine fueled with 20% blend of castor biodiesel in diesel. *Fuel*, vol.210, pp.15-22, 2017.
- Devarajan, Y., Munuswamy, D.B., Mahalingam, A. and Nagappan, B., Performance, combustion, and emission analysis of neat palm oil biodiesel and higher alcohol blends in a diesel engine. *Energy & Fuels*, 31(12), pp.13796-13801, 2017.

- Dhinesh, B., Lalvani, J.I.J., Parthasarathy, M. and Annamalai, K., 2016. An assessment on performance, emission and combustion characteristics of single cylinder diesel engine powered by *Cymbopogon flexuosus* biofuel. *Energy Conversion and Management*, vol.117, pp.466-474, 2016.
- Elsanusi, O.A., Roy, M.M. and Sidhu, M.S., Experimental investigation on a diesel engine fueled by diesel-biodiesel blends and their emulsions at various engine operating conditions. *Applied Energy*, vol.203, pp.582-593, 2017.
- El-Seesy, A.I., Abdel-Rahman, A.K., Bady, M. and Ookawara, S.J.E.C., 2017. Performance, combustion, and emission characteristics of a diesel engine fueled by biodiesel-diesel mixtures with multi-walled carbon nanotubes additives. *Energy Conversion and Management*, vol.135, pp.373-393, 2017.
- Gad, M.S., El-Araby, R., Abed, K.A., El-Ibiari, N.N., El Morsi, A.K. and El-Diwani, G.I., Performance and emissions characteristics of CI engine fueled with palm oil/palm oil methyl ester blended with diesel fuel. *Egyptian Journal of Petroleum*, vol.27 (2), pp.215-219, 2018.
- Gan, Y. and Qiao, L., Optical properties and radiation-enhanced evaporation of nanofluid fuels containing carbon-based nanostructures. *Energy & Fuels*, vol.26 (7), pp.4224-4230, 2012.
- Ganapathy T, Murugesan K, Gakkhar RP, Performance optimization of Jatropha biodiesel engine model using Taguchi approach. *Applied Energy*, vol.86 (11), pp. 2476–86, 2009.

- Ganesan, S., Senthil Kumar, J. and Hemanandh, J., Optimisation of CI engine parameter using blends of biodiesel by the Taguchi method. *International Journal of Ambient Energy*, vol.41 (2), pp.205-208, 2020.
- Ghannam, M.T. and Selim, M.Y., Stability behavior of water-in-diesel fuel emulsion. *Petroleum Science and Technology*, vol.27 (4), pp.396-411, 2009.
- Gharehghani, A., Asiaei, S., Khalife, E., Najafi, B. and Tabatabaei, M., Simultaneous reduction of CO and NO_x emissions as well as fuel consumption by using water and nano particles in Diesel–Biodiesel blend. *Journal of cleaner production*, vol.210, pp.1164-1170, 2019.
- Gurunathan, B. and Ravi, A., Process optimization and kinetics of biodiesel production from neem oil using copper doped zinc oxide heterogeneous nanocatalyst. *Bioresource technology*, vol.190, pp.424-428, 2015.
- Hadhoum, L., Aklouche, F.Z., Loubar, K. and Tazerout, M., Experimental investigation of performance, emission and combustion characteristics of olive mill wastewater biofuel blends fuelled CI engine. *Fuel*, vol. 291, pp.120199, 2021.
- Hajraa B, Sultanab N, Pathaka AK, Guriaa C. Response surface method and genetic algorithm assisted optimal synthesis of biodiesel from high free fatty acid sal oil (*Shorea robusta*) using ion-exchange resin at high temperature. *J Environ Chem Eng*, vol.3, pp.2378–92, 2015.
- Harch, C.A., Rasul, M.G., Hassan, N.M.S. and Bhuiya, M.M.K., Modelling of engine performance fuelled with second generation biodiesel. *Procedia Engineering*, vol.90, pp.459-465, 2014.

- Hariram, V., Solomon, G.R., Raj, D.S., Dev, M.J., Kumar, U.N., Gokulakesavan, M., Premkumar, T.M. and Seralathan, S., 2020. Impact of compression ratio in the emission and performance phenomenon of a CI engine fuelled with jojoba biodiesel blends. *Materials Today: Proceedings*, vol. 33, pp.3510-3519, 2020.
- Hasannuddin, A.K., Yahya, W.J., Sarah, S., Ithnin, A.M., Syahrullail, S., Sidik, N.A.C., Kassim, K.A., Ahmad, Y., Hirofumi, N., Ahmad, M.A. and Sugeng, D.A., Nano-additives incorporated water in diesel emulsion fuel: fuel properties, performance and emission characteristics assessment. *Energy Conversion and Management*, vol.169, pp.291-314, 2018.
- Hawi, M., Elwardany, A., Ismail, M. and Ahmed, M., Experimental investigation on performance of a compression ignition engine fueled with waste cooking oil biodiesel–diesel blend enhanced with iron-doped cerium oxide nanoparticles. *Energies*, vol. 12(5), pp.798, 2019.
- Hoseini, S.S., Najafi, G., Ghobadian, B., Ebadi, M.T., Mamat, R. and Yusaf, T., Performance and emission characteristics of a CI engine using graphene oxide (GO) nano-particles additives in biodiesel-diesel blends. *Renewable Energy*, vol. 145, pp.458-465, 2020.
- Hosseini, S.H., Taghizadeh-Alisaraei, A., Ghobadian, B. and Abbaszadeh-Mayvan, A., Performance and emission characteristics of a CI engine fuelled with carbon nanotubes and diesel-biodiesel blends. *Renewable Energy*, vol.111, pp.201-213, 2017.

- İlkılıç, C., Aydın, S., Behcet, R. and Aydın, H., Biodiesel from safflower oil and its application in a diesel engine. *Fuel processing technology*, 92(3), pp.356-362, 2011.
- Ithnin, A.M., Ahmad, M.A., Bakar, M.A.A., Rajoo, S. and Yahya, W.J., Combustion performance and emission analysis of diesel engine fuelled with water-in-diesel emulsion fuel made from low-grade diesel fuel. *Energy Conversion and Management*, vol.90, pp.375-382, 2015.
- Ithnin, A.M., Yahya, W.J., Ahmad, M.A., Ramlan, N.A., Kadir, H.A., Sidik, N.A.C. and Koga, T., Emulsifier-free Water-in-Diesel emulsion fuel: Its stability behaviour, engine performance and exhaust emission. *Fuel*, vol. 215, pp.454-462, 2018.
- Jadhav, S.D. and Tandale, M.S., 2018. Part load and full load multi-objective performance optimization of a single-cylinder diesel engine operating on *Mangifera indica* biodiesel as biofuel. *Biofuels*, vol. 9(1), pp.29-44, 2018.
- Jhalani, A., Sharma, D., Soni, S., Sharma, P.K. and Singh, D., Feasibility assessment of a newly prepared cow-urine emulsified diesel fuel for CI engine application. *Fuel*, vol.288, p.119713, 2021.
- Jiaqiang, E., Zhang, Z., Chen, J., Pham, M., Zhao, X., Peng, Q., Zhang, B. and Yin, Z., Performance and emission evaluation of a marine diesel engine fueled by water biodiesel-diesel emulsion blends with a fuel additive of a cerium oxide nanoparticle. *Energy Conversion and Management*, vol.169, pp.194-205, 2018.

- Kannan, K. and Udayakumar, M., NO_x and HC emission control using water emulsified diesel in single cylinder diesel engine. *ARPJ Journal of Engineering and Applied Sciences*, 4(8), pp.59-62, 2009.
- Kao, M.J., Ting, C.C., Lin, B.F. and Tsung, T.T., Aqueous aluminum nanofluid combustion in diesel fuel. *Journal of testing and evaluation*, vol. 36(2), pp.503, 2008.
- Karnwal, A., Hasan, M.M., Kumar, N., Siddiquee, A.N. and Khan, Z.A., Multi-response optimization of diesel engine performance parameters using thumba biodiesel-diesel blends by applying the Taguchi method and grey relational analysis. *International journal of automotive technology*, vol.12 (4), pp.599-610, 2011.
- Karthickeyan, V., Thiyagarajan, S., Geo, V.E., Ashok, B., Nanthagopal, K., Chyuan, O.H. and Vignesh, R., Simultaneous reduction of NO_x and smoke emissions with low viscous biofuel in low heat rejection engine using selective catalytic reduction technique. *Fuel*, vol.255, pp.115854, 2019.
- Karthickeyan, A., Venu, H., Jayaprabhakar, J., Dhana Raju, V., Subramani, L., Prabhu, A. and Dhanasekhar, S., Novel water hyacinth biodiesel as a potential alternative fuel for existing unmodified diesel engine: Performance, Combustion and emission characteristics. *Energy*, vol. 179, pp.295-305, 2019.
- Karthickeyan, R., Venkateswarlu, K., Yousufuddin, S. and Punitha, A., Regression and Taguchi–gray analysis for multi response optimization of alternative fuel operated diesel engine with EGR. *Energy Sources, Part A: Recovery, Utilization, and Environmental Effects*, pp.1-12, 2019.

- Khalife, E., Kazerooni, H., Mirsalim, M., Shojaei, T.R., Mohammadi, P., Salleh, A.M., Najafi, B. and Tabatabaei, M., Experimental investigation of low-level water in waste-oil produced biodiesel-diesel fuel blend. *Energy*, vol.121, pp.331-340, 2017.
- Khan, M Y., Abdul Karim, Z A, Hagos, F Y, Aziz, A R A and Tan, I M., 2014. Current trends in water-in-diesel emulsion as a fuel. *The Scientific world journal*, 2014.
- Khanali, M., Aghbashlo, M., Rafiee, S. and Jafari, A., Exergetic performance assessment of plug flow fluidised bed drying process of rough rice. *International Journal of Exergy*, vol. 13(3), pp.387-408, 2013.
- Khatri, D. and Goyal, R., Effects of silicon dioxide nanoparticles on the performance and emission features at different injection timings using water diesel emulsified fuel. *Energy Conversion and Management*, vol.205, pp.112379, 2020.
- Killol, A., Reddy, N., Paruvada, S. and Murugan, S., Experimental studies of a diesel engine run on biodiesel n-butanol blends. *Renewable Energy*, 135, pp.687-700, 2019.
- Kousoulidou, M., Ntziachristos, L., Fontaras, G., Martini, G., Dilara, P. and Samaras, Z., Impact of biodiesel application at various blending ratios on passenger cars of different fueling technologies. *Fuel*, 98, pp.88-94, 2012.
- Krishnamoorthi, M., Malayalamurthi, R. and Shameer, P.M., RSM based optimization of performance and emission characteristics of DI compression ignition engine fuelled with diesel/aegle marmelos oil/diethyl ether blends at varying

- compression ratio, injection pressure and injection timing. *Fuel*, vol.221, pp.283-297, 2018.
- Kumar, B.R., Saravanan, S., Sethuramasamyraja, B. and Rana, D., Screening oxygenates for favorable NOx/smoke trade-off in a DI diesel engine using multi response optimization. *Fuel*, vol.199, pp.670-683, 2017.
- Kumar, N. and Raheman, H., Characterization of nano-oxide added water emulsified biodiesel blend prepared with optimal emulsifying parameters. *Renewable Energy*, vol.145, pp.308-317, 2020.
- Kumar, S., Navaneethakrishnan, P., Kumar, T.S. and Kumaragurubaran, B., Performance optimization of diesel engine with watermelon seed oil blend using Taguchi-grey relational analysis. *International Journal of Engineering Science*, vol.6 (5), pp.5231-4, 2016.
- Kumar, V. and Saluja, R.K., The effect of operating parameters on performance and emissions of DI diesel engine fuelled with Jatropha biodiesel. *Fuel*, vol.278, p.118256, 2020.
- Lin, C.Y. and Chen, L.W., Comparison of fuel properties and emission characteristics of two-and three-phase emulsions prepared by ultrasonically vibrating and mechanically homogenizing emulsification methods. *Fuel*, vol.87(10-11), pp.2154-2161, 2008.
- López, I., Quintana, C.E., Ruiz, J.J., Cruz-Peragón, F. and Dorado, M.P., Effect of the use of olive-pomace oil biodiesel/diesel fuel blends in a compression ignition engine: Preliminary exergy analysis. *Energy conversion and Management*, vol.85, pp.227-233, 2014.

- Lv, D., Chen, Y., Chen, Y., Guo, X., Chen, H. and Huang, H., Development of a reduced diesel/PODEn mechanism for diesel engine application. *Energy Conversion and Management*, vol.199, pp.112070, 2019.
- Ma, F. and Hanna, M.A., Biodiesel production: a review. *Bioresource technology*, vol. 70(1), pp.1-15, 1999.
- Maawa, W.N., Mamat, R., Najafi, G. and De Goey, L.P.H., Performance, combustion, and emission characteristics of a CI engine fueled with emulsified diesel-biodiesel blends at different water contents. *Fuel*, vol.267, p.117265, 2020.
- Maheshwari, N., Balaji, C.A. and Ramesh, A., A nonlinear regression based multi-objective optimization of parameters based on experimental data from an IC engine fueled with biodiesel blends. *Biomass and bioenergy*, vol. 35(5), pp.2171-2183, 2011.
- Man, X.J., Cheung, C.S., Ning, Z., Wei, L. and Huang, Z.H., Influence of engine load and speed on regulated and unregulated emissions of a diesel engine fueled with diesel fuel blended with waste cooking oil biodiesel. *Fuel*, vol.180, pp.41-49, 2016.
- Mehta, R.N., Chakraborty, M. and Parikh, P.A., Nanofuels: Combustion, engine performance and emissions. *Fuel*, vol.120, pp.91-97, 2014.
- Millo, F., Debnath, B.K., Vlachos, T., Ciaravino, C., Postrioti, L. and Buitoni, G., 2015. Effects of different biofuels blends on performance and emissions of an automotive diesel engine. *Fuel*, vol.159, pp.614-627, 2015.
- Miyauchi T, Mori Y, Yamaguchi T. Effect of steam addition on NO formation. In: 15th Symposium (international) on combustion. *The Combustion Institute*, USA; 1981.

- Mohan, B., Yang, W., Raman, V., Sivasankaralingam, V. and Chou, S.K., Optimization of biodiesel fueled engine to meet emission standards through varying nozzle opening pressure and static injection timing. *Applied Energy*, vol.130, pp.450-457, 2014.
- Mondal, P.K. and Mandal, B.K., . A comprehensive review on the feasibility of using water emulsified diesel as a CI engine fuel. *Fuel*, vol.237, pp.937-960, 2019.
- Moran, M. J., Shapiro, H. N., Boettner, D. D., and Bailey, M., Fundamentals of Engineering Thermodynamics. 8th. John Wiley & Sons, 2014.
- Morozumi, Y. and Saito, Y., Effect of physical properties on microexplosion occurrence in water-in-oil emulsion droplets. *Energy & Fuels*, vol. 24(3), pp.1854-1859, 2010.
- Morsy, M.H., Assessment of a direct injection diesel engine fumigated with ethanol/water mixtures. *Energy Conversion and Management*, vol.94, pp.406-414, 2015.
- Moussa, O., Tarlet, D., Massoli, P. and Bellettre, J., Parametric study of the micro-explosion occurrence of W/O emulsions. *International Journal of Thermal Sciences*, vol.133, pp.90-97, 2018.
- Mujtaba, M.A., Masjuki, H.H., Kalam, M.A., Ong, H.C., Gul, M., Farooq, M., Soudagar, M.E.M., Ahmed, W., Harith, M.H. and Yusoff, M.N.A.M., Ultrasound-assisted process optimization and tribological characteristics of biodiesel from palm-sesame oil via response surface methodology and extreme learning machine-Cuckoo search. *Renewable Energy*, vol.158, pp.202-214, 2020.

- Muqem, M., Sherwani, A.F., Ahmad, M. and Khan, Z.A., Optimization of diesel engine input parameters for reducing hydrocarbon emission and smoke opacity using Taguchi method and analysis of variance. *Energy & Environment*, vol. 29(3), pp.410-431, 2018.
- Murayama Tadashi, Tsukahara Minoru, Morishima Yaushi, Miyamoto Noboru. Experimental reduction in NO_x, smoke and BSFC in a diesel engine using uniquely produced water (0–80%) to fuel emulsion. *Society of Automotive Engineers*, SAE paper no. 780222, 1978.
- Nabi, M.N., Rahman, M.M., Islam, M.A., Hossain, F.M., Brooks, P., Rowlands, W.N., Tulloch, J., Ristovski, Z.D. and Brown, R.J., Fuel characterisation, engine performance, combustion and exhaust emissions with a new renewable Licella biofuel. *Energy Conversion and management*, vol.96, pp.588-598, 2015.
- Najafi, G., Diesel engine combustion characteristics using nano-particles in biodiesel-diesel blends. *Fuel*, vol.212, pp.668-678, 2018.
- Natarajan, S., Pitchandi, K. and Mahalakshmi, N.V., Optimization of performance and emission characteristics of PPCCI engine fuelled with ethanol and diesel blends using grey-Taguchi method. *Journal of Thermal Science*, vol. 27(1), pp.89-94, 2018.
- Ogunkoya, D., Li, S., Rojas, O.J. and Fang, T., Performance, combustion, and emissions in a diesel engine operated with fuel-in-water emulsions based on lignin. *Applied energy*, vol.154, pp.851-861, 2015.
- Özcan, H., Energy and exergy analyses of Al₂O₃-diesel-biodiesel blends in a diesel engine. *International Journal of Exergy*, vol.28 (1), pp.29-45, 2019.

- Palash, S.M., Masjuki, H.H., Kalam, M.A., Masum, B.M., Sanjid, A. and Abedin, M.J., State of the art of NO_x mitigation technologies and their effect on the performance and emission characteristics of biodiesel-fueled Compression Ignition engines. *Energy conversion and management*, vol.76, pp.400-420, 2013.
- Pali, H.S., Kumar, N. and Alhassan, Y., Performance and emission characteristics of an agricultural diesel engine fueled with blends of Sal methyl esters and diesel. *Energy conversion and management*, vol. 90, pp.146-153, 2015.
- Paramasivam, B., Kasimani, R. and Rajamohan, S., 2019. Experimental assessment and multi-response optimization of diesel engine performance and emission characteristics fuelled with Aegle marmelos seed cake pyrolysis oil-diesel blends using Grey relational analysis coupled principal component analysis. *Environmental Science and Pollution Research*, vol.26(7), pp.6980-7004, 2019.
- Park, S., Woo, S., Kim, H. and Lee, K., The characteristic of spray using diesel water emulsified fuel in a diesel engine. *Applied energy*, vol.176, pp.209-220, 2016.
- Patidar, S.K. and Raheman, H., Performance and durability analysis of a single-cylinder direct injection diesel engine operated with water emulsified biodiesel-diesel fuel blend. *Fuel*, vol.273, p.117779, 2020.
- Paul, G., Datta, A. and Mandal, B.K., An experimental and numerical investigation of the performance, combustion and emission characteristics of a diesel engine fueled with jatropha biodiesel. *Energy Procedia*, vol. 54, pp.455-467, 2014.
- Perumal, V. and Ilangkumaran, M., Water emulsified hybrid pongamia biodiesel as a modified fuel for the experimental analysis of performance, combustion and

- emission characteristics of a direct injection diesel engine. *Renewable Energy*, vol. 121, pp.623-63, 2018.
- Pohit, G. and Misra, D., Optimization of performance and emission characteristics of diesel engine with biodiesel using grey-taguchi method. *Journal of Engineering*, 2013.
- Pradhan, R.R., Garnaik, P.P., Regmi, B., Dash, B. and Dutta, A., Pyrolysis kinetics of Sal (*Shorea robusta*) seeds. *Biomass Conversion and Biorefinery*, vol.7 (2), pp.237-246, 2017.
- Preetika, R., Mehta, P.S., Kaisare, N.S. and Basavaraj, M.G., Kinetic stability of surfactant stabilized water-in-diesel emulsion fuels. *Fuel*, vol.236, pp.1415-1422, 2019.
- Qi, D.H., Chen, H., Geng, L.M., Bian, Y.Z. and Ren, X.C., 2010. Performance and combustion characteristics of biodiesel–diesel–methanol blend fuelled engine. *Applied Energy*, 87(5), pp.1679-1686, 2010.
- Rajak, U., Nashine, P. and Verma, T.N., Assessment of diesel engine performance using spirulina microalgae biodiesel. *Energy*, vol.166, pp.1025-1036, 2019.
- Ray, S.K. and Prakash, O., 2019. Biodiesel extracted from waste vegetable oil as an alternative fuel for diesel engine: performance evaluation of kirlosker 5 kW engine. *Renewable energy and its innovative technologies*. pp. 219-229,2019.
- Ribeiro, N.M., Pinto, A.C., Quintella, C.M., de Rocha, G.O., Teixeira, L.S.G. and Guarieiro, L.L., The role of additives for diesel and diesel blended (ethanol or biodiesel) fuels: a review. *Energy & Fuel*, vol.21, pp.2433-2445, 2007.

- Roy, S., Das, A.K. and Banerjee, R., 2014. Application of Grey–Taguchi based multi-objective optimization strategy to calibrate the PM–NHC–BSFC trade-off characteristics of a CRDI assisted CNG dual-fuel engine. *Journal of natural gas science and engineering*, vol. 21, pp.524-531, 2014.
- Sahoo, P.K. and Das, L.M., Combustion analysis of Jatropha, Karanja and Polanga based biodiesel as fuel in a diesel engine. *Fuel*, vol.88 (6), pp.994-999, 2009.
- Sajith, V., Sobhan, C.B. and Peterson, G.P., Experimental investigations on the effects of cerium oxide nanoparticle fuel additives on biodiesel. *Advances in Mechanical Engineering*, vol.2, pp.581407, 2010.
- Sathiyamoorthi, R., Sankaranarayanan, G. and Pitchandi, K., Combined effect of nanoemulsion and EGR on combustion and emission characteristics of neat lemongrass oil (LGO)-DEE-diesel blend fuelled diesel engine. *Applied Thermal Engineering*, vol.112, pp.1421-1432, 2017.
- Selvan, V.A.M., Anand, R.B. and Udayakumar, M., Effects of cerium oxide nanoparticle addition in diesel and diesel-biodiesel-ethanol blends on the performance and emission characteristics of a CI engine. *J Eng Appl Sci*, vol.4(7), pp.1819-6608, 2009.
- Shaafi, T. and Velraj, R.J.R.E., Influence of alumina nanoparticles, ethanol and isopropanol blend as additive with diesel–soybean biodiesel blend fuel: Combustion, engine performance and emissions. *Renewable Energy*, vol. 80, pp.655-663, 2015.

- Shehata, M.S., Attia, A.M. and Razek, S.A., Corn and soybean biodiesel blends as alternative fuels for diesel engine at different injection pressures. *Fuel*, vol.161, pp.49-58, 2015.
- Singh, A., Sinha, S., Choudhary, A.K. and Chelladurai, H., Biodiesel production using heterogeneous catalyst, application of Taguchi robust design and response surface methodology to optimise diesel engine performance fuelled with Jatropha biodiesel blends. *International Journal of Ambient Energy*, pp.1-12, 2020.
- Singh, G., Mohapatra, S.K., S. Ragit, S. and Kundu, K., 2018. Optimization of biodiesel production from grape seed oil using Taguchi's orthogonal array. *Energy Sources, Part A: Recovery, Utilization, and Environmental Effects*, vol.40(18), pp.2144-2153, 2018.
- Singh, T.S., Rajak, U., Samuel, O.D., Chaurasiya, P.K., Natarajan, K., Verma, T.N. and Nashine, P., Optimization of performance and emission parameters of direct injection diesel engine fuelled with microalgae *Spirulina (L.)*—Response surface methodology and full factorial method approach. *Fuel*, vol.285, pp.119103, 2021.
- Singh, T.S., Verma, T.N. and Singh, H.N., A lab scale waste to energy conversion study for pyrolysis of plastic with and without catalyst: Engine emissions testing study. *Fuel*, vol.277, pp.118176, 2020.
- Singh, Y., Sharma, A., Tiwari, S. and Singla, A., Optimization of diesel engine performance and emission parameters employing cassia tora methyl esters—response surface methodology approach. *Energy*, vol.168, pp.909-918, 2019.

- Sivaramakrishnan, K. and Ravikumar, P., Performance optimization of karanja biodiesel engine using taguchi approach and multiple regressions. *ARPJ. of Engineering and Applied Sciences*, vol.7, pp.507-516, 2012.
- Sivaramakrishnan, K., Investigation on performance and emission characteristics of a variable compression multi fuel engine fuelled with Karanja biodiesel–diesel blend. *Egyptian Journal of Petroleum*, vol.27(2), pp.177-186, 2018.
- Song, G., Chen, L., Xiao, J. and Shen, L., Exergy evaluation of biomass steam gasification via interconnected fluidized beds. *International journal of energy research*, vol.37(14), pp.1743-1751, 2013.
- Subramani, S. and Govindasamy, R., 2021. Application of MRSN ratio and Taguchi parametric design in optimization of parameters of DI CI engine fuelled with diesel-biodiesel-higher alcohol blends. *Fuel*, vol.285, pp.119116, 2021.
- Subramanian, K.A. and Ramesh, A., Use of diethyl ether along with water-diesel emulsion in a DI diesel engine. *SAE Transactions*, pp.1361-1367, 2002.
- Subramanian, K.A., A comparison of water–diesel emulsion and timed injection of water into the intake manifold of a diesel engine for simultaneous control of NO and smoke emissions. *Energy Conversion and Management*, vol. 52(2), pp.849-857, 2011.
- Tesfa, B., Mishra, R., Gu, F. and Ball, A.D., Water injection effects on the performance and emission characteristics of a CI engine operating with biodiesel. *Renewable Energy*, vol.37 (1), pp.333-344, 2012.

- Tyagi, H., Phelan, P.E., Prasher, R., Peck, R., Lee, T., Pacheco, J.R. and Arentzen, P., Increased hot-plate ignition probability for nanoparticle-laden diesel fuel. *Nano letters*, 8(5), pp.1410-1416, 2008.
- Vellaiyan, S. and Amirthagadeswaran, K.S., The role of water-in-diesel emulsion and its additives on diesel engine performance and emission levels: A retrospective review. *Alexandria Engineering Journal*, vol.55, pp.2463-2472, 2016.
- Vellaiyan, S., Enhancement in combustion, performance, and emission characteristics of a biodiesel-fueled diesel engine by using water emulsion and nanoadditive. *Renewable Energy*, vol.145, pp.2108-2120, 2020.
- Vellaiyan, S., Subbiah, A. and Chockalingam, P., Multi-response optimization to improve the performance and emissions level of a diesel engine fueled with ZnO incorporated water emulsified soybean biodiesel/diesel fuel blends. *Fuel*, vol.237, pp.1013-1020, 2019.
- Venkatanarayana, B. and Ratnam, C., Selection of optimal performance parameters of DI diesel engine using Taguchi approach. *Biofuels*, vol.10 (4), pp.503-510. 2019.
- Venkatesan, V. and Nallusamy, N., Pine oil-soapnut oil methyl ester blends: a hybrid biofuel approach to completely eliminate the use of diesel in a twin cylinder off-road tractor diesel engine. *Fuel*, vol.262, p.116500, 2020.
- Venu, H., Raju, V.D., Subramani, L. and Appavu, P., Experimental assessment on the regulated and unregulated emissions of DI diesel engine fuelled with *Chlorella emersonii* methyl ester (CEME). *Renewable Energy*, vol.151, pp.88-102, 2020.
- Vigneswaran, R., Annamalai, K., Dhinesh, B. and Krishnamoorthy, R., Experimental investigation of unmodified diesel engine performance, combustion and emission

- with multipurpose additive along with water-in-diesel emulsion fuel. *Energy Conversion and Management*, vol.172, pp.370-380, 2018.
- Wang, Z., Shi, S., Huang, S., Tang, J., Du, T., Cheng, X., Huang, R. and Chen, J.Y., Effects of water content on evaporation and combustion characteristics of water emulsified diesel spray. *Applied Energy*, vol.226, pp.397-407, 2018.
- Wei, J., Yin, Z., Wang, C., Lv, G., Zhuang, Y., Li, X. and Wu, H., Impact of aluminium oxide nanoparticles as an additive in diesel-methanol blends on a modern DI diesel engine. *Applied Thermal Engineering*, vol.185, pp.116372, 2021.
- Yadav, H.C., Jain, R., Singh, A.R. and Mishra, P.K., Kano integrated robust design approach for aesthetical product design: A case study of a car profile. *Journal of Intelligent Manufacturing*, vol.28 (7), pp.1709-1727, 2017.
- Yesilyurt, M.K., The effects of the fuel injection pressure on the performance and emission characteristics of a diesel engine fuelled with waste cooking oil biodiesel-diesel blends. *Renewable Energy*, vol.132, pp.649-666, 2019.
- Yessian, S. and Varthanan, P.A., 2020. Optimization of performance and emission characteristics of catalytic coated ic engine with biodiesel using grey-taguchi method. *Scientific Reports*, vol.10 (1), pp.1-13, 2020.
- Zhang, Z., Jiaqiang, E., Chen, J., Zhu, H., Zhao, X., Han, D., Zuo, W., Peng, Q., Gong, J. and Yin, Z., Effects of low-level water addition on spray, combustion and emission characteristics of a medium speed diesel engine fuelled with biodiesel fuel. *Fuel*, vol. 239, pp.245-262, 2019.

APPENDIX A

Table A1 Input parameters for same level of design (Sal oil biodiesel blends)

Input Parameter	Designation	Level 1	Level 2	Level 3	Level 4
Engine torque (N-m)	A	14	21	28	35
Engine speed (rpm)	B	1400	1600	1800	2000
Fuel type	C	Diesel	SOB10	SOB20	SOB30

Table A2 Input parameters for same level of design (water emulsification diesel fuel)

Input Parameter	Designation	Level 1	Level 2	Level 3	Level 4
Engine torque (N-m)	A	14	21	28	35
Engine speed (rpm)	B	1400	1600	1800	2000
Fuel type	C	Diesel	WiDE5	WiDE10	WiDE15

Table A3 Input parameters for same level of design (water emulsification OPB nano fuel)

Input Parameter	Designation	Level 1	Level 2	Level 3	Level 4
Engine torque (N-m)	A	14	21	28	35
Engine speed (rpm)	B	1400	1600	1800	2000
Fuel type	C	Diesel	OPB20+ WiDE5	OPB20+ WiDE5+ Al ₂ O ₃	OPB20+ WiDE5+ CNT

Table A4 Input parameters for same level of design (water emulsification SOB nano fuel)

Input Parameter	Designation	Level 1	Level 2	Level 3	Level 4
Engine torque (N-m)	A	14	21	28	35
Engine speed (rpm)	B	1400	1600	1800	2000
Fuel type	C	Diesel	SOB20+ WiDE5	SOB20+ WiDE5+ Al ₂ O ₃	SOB20+ WiDE5+ CNT

Table A5 L16 orthogonal array for same level of design (Sal oil biodiesel blends)

S.No.	Engine Torque (N-m)	Engine Speed (rpm)	Fuel type
1.	14	1400	Diesel
2.	14	1600	SOB10
3.	14	1800	SOB20
4.	14	2000	SOB30
5.	21	1400	SOB10
6.	21	1600	Diesel
7.	21	1800	SOB30
8.	21	2000	SOB20
9.	28	1400	SOB20
10.	28	1600	SOB30
11.	28	1800	Diesel

12.	28	2000	SOB10
13.	35	1400	SOB30
14.	35	1600	SOB20
15.	35	1800	SOB10
16.	35	2000	Diesel

Table A6 L16 orthogonal array for same level of design (water emulsification diesel fuel)

S.No.	Engine Torque (N-m)	Engine Speed (rpm)	Fuel type
1.	14	1400	Diesel
2.	14	1600	WiDE5
3.	14	1800	WiDE10
4.	14	2000	WiDE15
5.	21	1400	WiDE5
6.	21	1600	Diesel
7.	21	1800	WiDE15
8.	21	2000	WiDE10
9.	28	1400	WiDE10
10.	28	1600	WiDE15
11.	28	1800	Diesel
12.	28	2000	WiDE5
13.	35	1400	WiDE15
14.	35	1600	WiDE10
15.	35	1800	WiDE5

16.	35	2000	Diesel
-----	----	------	--------

Table A7 L16 orthogonal array for same level of design (water emulsification OPB nano fuel)

S.No.	Engine Torque (N-m)	Engine Speed (rpm)	Fuel type
1.	14	1400	Diesel
2.	14	1600	OPB20+WiDE5
3.	14	1800	OPB20+WiDE5+Al ₂ O ₃
4.	14	2000	OPB20+WiDE5+CNT
5.	21	1400	OPB20+WiDE5
6.	21	1600	Diesel
7.	21	1800	OPB20+WiDE5+CNT
8.	21	2000	OPB20+WiDE5+Al ₂ O ₃
9.	28	1400	OPB20+WiDE5+Al ₂ O ₃
10.	28	1600	OPB20+WiDE5+CNT
11.	28	1800	Diesel
12.	28	2000	OPB20+WiDE5
13.	35	1400	OPB20+WiDE5+CNT
14.	35	1600	OPB20+WiDE5+Al ₂ O ₃
15.	35	1800	OPB20+WiDE5
16.	35	2000	Diesel

Table A8 L16 orthogonal array for same level of design (water emulsification SOB nano fuel)

S.No.	Engine Torque (N-m)	Engine Speed (rpm)	Fuel type
1.	14	1400	Diesel
2.	14	1600	SOB20+WiDE5
3.	14	1800	SOB20+WiDE5+Al ₂ O ₃
4.	14	2000	SOB20+WiDE5+CNT
5.	21	1400	SOB20+WiDE5
6.	21	1600	Diesel
7.	21	1800	SOB20+WiDE5+CNT
8.	21	2000	SOB20+WiDE5+Al ₂ O ₃
9.	28	1400	SOB20+WiDE5+Al ₂ O ₃
10.	28	1600	SOB20+WiDE5+CNT
11.	28	1800	Diesel
12.	28	2000	SOB20+WiDE5
13.	35	1400	SOB20+WiDE5+CNT
14.	35	1600	SOB20+WiDE5+Al ₂ O ₃
15.	35	1800	SOB20+WiDE5
16.	35	2000	Diesel

APPENDIX B

Table B1 The values S/N ratio for L16 orthogonal array prepared for diesel, OPB10, OPB20, and OPB30 fuel (Table 4.3)

BSFC	BTE	EE	NO	CO	HC	CO ₂	Smoke	EDR	EGT
2.78	22.57	22.01	52.69	24.44	28.94	12.54	30.56	22.52	52.25
3.35	23.20	22.72	53.55	25.04	27.60	13.35	29.77	22.83	52.55
4.32	25.01	23.30	53.80	25.19	26.44	14.29	28.95	23.18	52.87
5.22	24.38	23.68	54.00	25.04	28.30	14.95	28.98	23.64	53.16
5.80	24.93	24.40	54.12	24.73	27.23	14.17	31.15	23.21	52.79
7.72	26.03	25.33	53.87	23.74	29.25	14.25	33.16	23.20	52.78
7.99	25.99	25.28	54.50	24.19	28.30	15.90	30.51	24.37	53.54
8.68	26.66	25.90	54.55	23.73	24.61	15.96	31.82	24.48	53.54
6.83	27.79	26.86	54.27	21.97	26.44	15.68	31.46	24.23	53.43
8.62	26.68	25.96	54.65	23.47	28.30	16.53	31.22	24.93	53.81
8.56	27.90	27.29	53.93	22.38	30.37	15.97	34.87	24.02	53.49
8.36	26.36	25.63	54.52	24.01	25.11	17.01	33.66	24.92	53.80
8.85	27.63	27.15	54.24	22.50	34.15	16.78	32.04	23.80	54.25
8.95	27.87	27.40	54.40	22.38	34.65	16.90	33.44	24.67	54.34
9.06	28.30	27.79	54.85	21.94	35.12	16.90	33.80	25.12	54.32
9.90	28.54	28.06	54.07	21.41	35.85	17.03	35.71	25.55	54.29

Table B2 The values of S/N Ratio for L16 orthogonal array prepared for diesel, SOB10, SOB20, and SOB30 fuel (Table A1)

BSF C	BTE	EE	NO	CO	HC	CO ₂	Smoke	EDR	EGT
2.78	22.57	22.01	52.69	24.44	28.94	12.54	30.56	22.52	52.25
3.36	22.92	22.49	53.73	24.88	31.13	13.81	30.67	22.70	52.61
4.32	24.50	24.03	53.94	24.73	31.36	14.45	29.92	22.93	52.89
5.38	23.92	23.36	54.26	25.04	31.60	15.01	29.82	23.41	53.21
5.80	24.70	24.20	54.29	24.44	31.82	14.62	31.96	23.07	52.85
7.72	26.03	25.33	53.87	23.74	29.25	14.25	33.16	23.20	52.78
8.25	25.65	25.08	54.74	24.15	32.87	15.79	31.43	24.09	53.57
8.73	26.33	25.73	54.75	23.48	33.06	15.89	32.50	24.02	53.58
8.36	27.59	26.71	54.70	23.74	32.67	15.68	32.17	23.82	53.45
8.97	26.44	25.86	54.85	23.35	33.44	16.30	32.27	24.62	53.84
8.56	27.90	27.29	53.93	22.38	30.37	15.97	34.87	24.02	53.49
7.41	27.73	26.80	54.54	21.51	34.49	17.10	34.22	24.70	53.86
8.89	27.26	26.90	54.34	22.62	33.98	17.15	32.67	23.74	54.30
9.21	27.62	27.24	54.52	22.27	34.32	17.03	33.62	24.58	54.39
9.57	28.25	27.63	54.87	21.72	34.81	17.15	35.12	25.04	54.39
9.90	28.54	28.06	54.07	21.41	35.85	17.03	35.71	25.55	54.29

Table B3 The values of S/N ratio for L16 orthogonal array prepared for diesel, WiDE5, WiDE10, and WiDE15 fuel (Table A2)

BSFC	BTE	EE	NO	CO	HC	CO ₂	Smoke	EDR	EGT
2.78	22.57	22.01	52.69	24.44	28.94	12.54	30.56	22.52	52.25
3.17	23.80	23.17	52.71	24.88	30.63	16.18	29.90	22.53	52.26
4.27	24.07	23.39	52.77	25.04	30.37	16.46	29.32	22.54	52.23
5.04	24.44	23.81	52.69	24.84	30.10	16.76	28.84	22.40	52.26
5.83	25.55	24.90	53.33	24.48	31.36	16.42	31.27	22.85	52.52
7.72	26.03	25.33	53.87	23.74	29.25	14.25	33.16	23.20	52.78
7.99	26.32	25.61	53.27	24.15	31.13	17.06	30.61	22.89	52.63
9.02	26.95	26.37	53.61	23.88	32.04	16.98	32.05	23.31	52.90
8.87	26.72	26.02	53.55	24.11	31.82	16.89	31.70	23.18	52.78
8.64	27.25	26.47	53.46	23.54	32.26	17.27	31.55	23.26	52.93
8.56	27.90	27.29	53.93	22.38	30.37	15.97	34.87	24.02	53.49
7.08	28.46	27.72	53.55	22.08	34.15	17.25	34.01	24.09	53.61
8.84	27.84	27.53	52.44	23.10	32.67	16.52	32.26	22.59	53.59
9.16	28.28	27.75	52.97	22.50	33.62	16.65	33.44	23.61	53.82
9.22	28.55	28.08	53.59	21.83	34.49	16.78	34.65	24.73	53.98
9.90	28.54	28.06	54.07	21.41	35.85	17.03	35.71	25.55	54.29

Table B4 The values of S/N ratio for L16 orthogonal array prepared for diesel, OPB20+WiDE5, OPB20+WiDE5+Al₂O₃, and OPB20+WiDE5+CNT fuel (Table A3)

BSFC	BTE	EE	NO	CO	HC	CO2	Smoke	EDR	EGT
2.78	22.57	22.01	52.69	24.44	28.94	12.54	30.56	22.52	52.25
3.17	23.80	23.17	52.71	24.88	30.63	16.18	29.90	22.53	52.26
4.27	24.07	23.39	52.77	25.04	30.37	16.46	29.32	22.54	52.23
5.04	24.44	23.81	52.69	24.84	30.10	16.76	28.84	22.40	52.26
5.83	25.55	24.90	53.33	24.48	31.36	16.42	31.27	22.85	52.52
7.72	26.03	25.33	53.87	23.74	29.25	14.25	33.16	23.20	52.78
7.99	26.32	25.61	53.27	24.15	31.13	17.06	30.61	22.89	52.63
9.02	26.95	26.37	53.61	23.88	32.04	16.98	32.05	23.31	52.90
8.87	26.72	26.02	53.55	24.11	31.82	16.89	31.70	23.18	52.78
8.64	27.25	26.47	53.46	23.54	32.26	17.27	31.55	23.26	52.93
8.56	27.90	27.29	53.93	22.38	30.37	15.97	34.87	24.02	53.49
7.08	28.46	27.72	53.55	22.08	34.15	17.25	34.01	24.09	53.61
8.84	27.84	27.53	52.44	23.10	32.67	16.52	32.26	22.59	53.59
9.16	28.28	27.75	52.97	22.50	33.62	16.65	33.44	23.61	53.82
9.22	28.55	28.08	53.59	21.83	34.49	16.78	34.65	24.73	53.98
9.90	28.54	28.06	54.07	21.41	35.85	17.03	35.71	25.55	54.29

Table B5 The values of S/N ratio for L16 orthogonal array prepared for diesel, SOB20+WiDE5, SOB20+WiDE5+Al₂O₃, and SOB20+WiDE5+CNT fuel (Table A4)

BSFC	BTE	EE	NO	CO	HC	CO ₂	Smoke	EDR	EGT
2.78	22.57	22.01	52.69	24.44	28.94	12.54	30.56	22.52	52.25
3.17	23.80	23.17	52.71	24.88	30.63	16.18	29.90	22.53	52.26
4.27	24.07	23.39	52.77	25.04	30.37	16.46	29.32	22.54	52.23
5.04	24.44	23.81	52.69	24.84	30.10	16.76	28.84	22.40	52.26
5.83	25.55	24.90	53.33	24.48	31.36	16.42	31.27	22.85	52.52
7.72	26.03	25.33	53.87	23.74	29.25	14.25	33.16	23.20	52.78
7.99	26.32	25.61	53.27	24.15	31.13	17.06	30.61	22.89	52.63
9.02	26.95	26.37	53.61	23.88	32.04	16.98	32.05	23.31	52.90
8.87	26.72	26.02	53.55	24.11	31.82	16.89	31.70	23.18	52.78
8.64	27.25	26.47	53.46	23.54	32.26	17.27	31.55	23.26	52.93
8.56	27.90	27.29	53.93	22.38	30.37	15.97	34.87	24.02	53.49
7.08	28.46	27.72	53.55	22.08	34.15	17.25	34.01	24.09	53.61
8.84	27.84	27.53	52.44	23.10	32.67	16.52	32.26	22.59	53.59
9.16	28.28	27.75	52.97	22.50	33.62	16.65	33.44	23.61	53.82
9.22	28.55	28.08	53.59	21.83	34.49	16.78	34.65	24.73	53.98
9.90	28.54	28.06	54.07	21.41	35.85	17.03	35.71	25.55	54.29

Table B6 The values of S/N ratio for L16 orthogonal array prepared for OPB20+WiDE5+CNT, and SOB20+WiDE5+CNT fuel (Table A4.4)

BSFC	BTE	EE	NO	CO	HC	CO ₂	Smoke	EDR	EGT
2.58	22.85	22.18	52.82	25.85	24.08	14.43	24.68	23.08	52.29
3.64	23.77	23.09	53.14	25.68	25.11	14.74	25.49	23.22	52.39
4.69	24.38	23.75	53.48	25.51	24.61	15.01	26.55	23.11	52.57
5.78	25.04	24.42	53.64	25.35	25.11	15.30	26.59	23.27	52.68
6.19	25.52	24.83	53.73	25.04	26.02	15.46	27.13	23.62	52.67
7.52	26.29	25.59	53.96	25.37	26.85	15.85	27.91	23.90	52.85
8.50	26.73	26.10	54.13	24.73	26.85	16.24	28.61	23.92	53.09
9.09	27.20	26.60	54.26	24.29	27.23	16.64	28.83	24.24	53.27
8.77	26.91	26.28	54.22	25.19	26.85	15.43	28.46	24.03	53.15
9.22	27.50	26.87	54.24	24.15	27.60	16.89	29.75	24.46	53.39
8.54	28.09	27.38	54.05	3.48	29.54	17.20	30.10	25.23	53.57
7.12	28.35	27.64	53.79	22.85	29.83	17.58	30.63	25.72	53.82
9.41	28.27	27.80	53.14	22.97	30.10	17.15	29.83	23.44	53.93
9.58	28.48	27.98	53.50	22.50	30.88	17.38	30.68	24.52	54.07
9.22	28.74	28.05	53.71	22.62	32.04	17.27	31.64	25.53	54.21
9.29	28.78	28.00	54.14	22.38	32.67	17.39	32.46	26.34	54.32

APPENDIX C

Table C1 Values GRC and GRG for L16 orthogonal array prepared for diesel, OPB10, OPB20, and OPB30 fuel (Table 4.3)

BSFC	BTE	EE	NO	CO	HC	CO ₂	Smoke	EDR	EGT	GRG
1.00	0.44	0.44	1.00	0.50	0.67	1.00	0.77	1.00	1.00	0.78
0.91	0.47	0.48	0.67	0.45	0.75	0.82	0.87	0.89	0.85	0.71
0.79	0.58	0.50	0.61	0.44	0.83	0.67	1.00	0.79	0.73	0.69
0.70	0.53	0.53	0.57	0.45	0.71	0.60	1.00	0.68	0.65	0.64
0.65	0.57	0.57	0.55	0.48	0.77	0.69	0.71	0.78	0.75	0.65
0.54	0.66	0.64	0.59	0.56	0.66	0.68	0.56	0.78	0.76	0.64
0.52	0.65	0.64	0.49	0.52	0.71	0.52	0.78	0.57	0.56	0.60
0.49	0.72	0.69	0.48	0.57	1.00	0.51	0.65	0.55	0.56	0.62
0.58	0.87	0.80	0.52	0.84	0.83	0.53	0.68	0.59	0.59	0.68
0.49	0.72	0.70	0.47	0.60	0.71	0.47	0.70	0.50	0.52	0.59
0.50	0.88	0.86	0.58	0.76	0.61	0.51	0.48	0.62	0.57	0.64
0.51	0.69	0.67	0.49	0.54	0.95	0.45	0.53	0.50	0.52	0.58
0.48	0.84	0.84	0.53	0.74	0.49	0.46	0.64	0.65	0.45	0.61
0.48	0.88	0.88	0.50	0.76	0.47	0.45	0.55	0.53	0.44	0.59
0.48	0.95	0.95	0.44	0.85	0.46	0.45	0.53	0.48	0.45	0.60
0.44	1.00	1.00	0.56	1.00	0.44	0.44	0.44	0.44	0.45	0.62

Table C2 Values of GRC and GRG for L16 orthogonal array prepared for diesel, SOB10, SOB20, and SOB30 fuel (Table A1)

BSFC	BTE	EE	NO	CO	HC	CO ₂	Smoke	EDR	EGT	GRG
1.00	0.44	0.44	1.00	0.49	1.00	1.00	0.86	1.00	1.00	0.82
0.91	0.46	0.47	0.63	0.46	0.72	0.74	0.85	0.93	0.83	0.70
0.79	0.54	0.55	0.58	0.47	0.70	0.66	0.98	0.86	0.73	0.68
0.69	0.51	0.51	0.53	0.44	0.68	0.60	1.00	0.73	0.64	0.63
0.65	0.55	0.56	0.52	0.49	0.66	0.64	0.69	0.82	0.74	0.63
0.54	0.66	0.64	0.60	0.55	0.95	0.68	0.59	0.78	0.76	0.67
0.51	0.62	0.62	0.46	0.51	0.58	0.53	0.74	0.61	0.56	0.58
0.49	0.68	0.68	0.46	0.58	0.57	0.52	0.64	0.62	0.56	0.58
0.50	0.83	0.78	0.47	0.55	0.60	0.54	0.67	0.65	0.59	0.62
0.48	0.70	0.69	0.45	0.60	0.55	0.50	0.66	0.54	0.52	0.57
0.50	0.88	0.86	0.58	0.75	0.79	0.52	0.48	0.62	0.58	0.66
0.55	0.86	0.79	0.49	0.97	0.50	0.45	0.52	0.53	0.51	0.62
0.48	0.79	0.81	0.51	0.71	0.52	0.44	0.62	0.67	0.45	0.60
0.47	0.84	0.86	0.49	0.77	0.51	0.45	0.55	0.54	0.44	0.59
0.46	0.94	0.92	0.44	0.90	0.49	0.44	0.47	0.49	0.44	0.60
0.44	1.00	1.00	0.56	1.00	0.44	0.45	0.44	0.44	0.46	0.62

Table C3 Values of GRC and GRG for L16 orthogonal array prepared for diesel, WiDE5, WiDE10, and WiDE15 fuel (Table A2)

BSFC	BTE	EE	NO	CO	HC	CO ₂	Smoke	EDR	EGT	GRG
1.00	0.44	0.44	0.84	0.49	1.00	1.00	0.76	0.96	0.99	0.79
0.94	0.50	0.50	0.83	0.46	0.77	0.51	0.84	0.95	0.98	0.73
0.79	0.52	0.51	0.80	0.44	0.79	0.49	0.92	0.95	1.00	0.72
0.72	0.54	0.53	0.84	0.46	0.83	0.47	1.00	1.00	0.99	0.74
0.65	0.61	0.60	0.59	0.49	0.70	0.49	0.69	0.85	0.85	0.65
0.54	0.66	0.64	0.48	0.55	0.95	0.69	0.56	0.76	0.75	0.66
0.52	0.68	0.66	0.61	0.51	0.72	0.46	0.76	0.84	0.81	0.66
0.48	0.75	0.74	0.53	0.54	0.64	0.46	0.63	0.74	0.71	0.62
0.48	0.72	0.70	0.54	0.52	0.66	0.47	0.66	0.76	0.75	0.63
0.49	0.79	0.75	0.56	0.58	0.63	0.44	0.67	0.75	0.70	0.64
0.50	0.88	0.86	0.47	0.75	0.79	0.52	0.48	0.61	0.57	0.64
0.57	0.98	0.93	0.54	0.81	0.51	0.45	0.52	0.60	0.54	0.65
0.48	0.87	0.90	1.00	0.63	0.60	0.49	0.62	0.93	0.55	0.71
0.47	0.95	0.94	0.71	0.73	0.54	0.48	0.54	0.68	0.51	0.65
0.47	1.00	1.00	0.53	0.87	0.50	0.47	0.49	0.52	0.49	0.63
0.44	1.00	1.00	0.44	1.00	0.44	0.46	0.44	0.44	0.44	0.61

Table C4 Values of GRC and GRG for L16 orthogonal array prepared for diesel, OPB20+WiDE5, OPB20+WiDE5+Al₂O₃, and OPB20+WiDE5+CNT fuel (Table A3)

BSFC	BTE	EE	NO	CO	HC	CO ₂	Smoke	EDR	EGT	GRG
1.00	0.44	0.44	1.00	0.52	0.67	1.00	0.65	1.00	1.00	0.77
0.93	0.47	0.47	0.69	0.48	0.61	0.70	0.84	0.86	0.78	0.68
0.77	0.52	0.51	0.59	0.46	0.77	0.62	1.00	0.78	0.78	0.68
0.67	0.59	0.58	0.58	0.44	1.00	0.57	0.96	0.71	0.82	0.69
0.65	0.57	0.57	0.53	0.51	0.57	0.61	0.71	0.75	0.69	0.62
0.54	0.66	0.64	0.53	0.58	0.66	0.68	0.53	0.78	0.76	0.64
0.50	0.75	0.72	0.48	0.50	0.90	0.50	0.78	0.59	0.69	0.64
0.49	0.76	0.74	0.45	0.57	0.66	0.49	0.72	0.56	0.59	0.60
0.50	0.72	0.71	0.45	0.54	0.67	0.50	0.74	0.60	0.61	0.61
0.47	0.85	0.82	0.47	0.56	0.86	0.47	0.71	0.52	0.62	0.63
0.50	0.88	0.86	0.52	0.77	0.61	0.52	0.47	0.62	0.58	0.63
0.58	0.88	0.87	0.48	0.89	0.45	0.45	0.55	0.44	0.49	0.61
0.48	0.97	0.95	0.80	0.64	0.60	0.46	0.66	0.68	0.52	0.67
0.48	0.96	0.95	0.64	0.73	0.56	0.45	0.62	0.55	0.46	0.64
0.49	0.92	0.94	0.44	0.81	0.49	0.44	0.54	0.47	0.44	0.60
0.44	1.00	1.00	0.49	1.00	0.44	0.45	0.44	0.45	0.46	0.62

Table C5 Values of GRC and GRG for L16 orthogonal array prepared for diesel, SOB20+WiDE5, SOB20+WiDE5+Al₂O₃, and SOB20+WiDE5+CNT fuel (Table A4)

BSFC	BTE	EE	NO	CO	HC	CO ₂	Smoke	EDR	EGT	GRG
1.00	0.44	0.44	1.00	0.51	0.69	1.00	0.65	1.00	1.00	0.77
0.91	0.46	0.46	0.63	0.47	0.62	0.69	0.81	0.93	0.78	0.68
0.76	0.51	0.51	0.62	0.45	0.87	0.63	0.93	0.85	0.80	0.69
0.65	0.58	0.57	0.60	0.44	1.00	0.58	1.00	0.76	0.80	0.70
0.65	0.56	0.55	0.51	0.50	0.59	0.61	0.69	0.80	0.70	0.62
0.54	0.66	0.64	0.54	0.57	0.67	0.69	0.53	0.78	0.77	0.64
0.50	0.73	0.71	0.49	0.49	0.83	0.51	0.78	0.63	0.68	0.64
0.48	0.75	0.73	0.46	0.57	0.71	0.50	0.67	0.60	0.60	0.61
0.50	0.71	0.70	0.47	0.55	0.73	0.51	0.69	0.64	0.63	0.61
0.47	0.82	0.80	0.48	0.53	0.77	0.47	0.70	0.56	0.61	0.62
0.50	0.88	0.86	0.53	0.76	0.62	0.53	0.47	0.62	0.59	0.64
0.57	0.85	0.85	0.48	0.86	0.49	0.44	0.54	0.49	0.48	0.60
0.46	0.95	0.95	0.76	0.67	0.63	0.45	0.69	0.73	0.51	0.68
0.47	0.94	0.92	0.57	0.76	0.60	0.45	0.59	0.54	0.47	0.63
0.47	0.90	0.91	0.44	0.86	0.50	0.45	0.52	0.48	0.44	0.60
0.44	1.00	1.00	0.51	1.00	0.44	0.46	0.44	0.44	0.46	0.62

Table C6 Values of GRC and GRG for L16 orthogonal array prepared for OPB20+WiDE5+CNT, and SOB20+WiDE5+CNT fuel (Table A4.4)

BSFC	BTE	EE	NO	CO	HC	CO ₂	Smoke	EDR	EGT	GRG
0.44	0.44	0.44	1.00	1.00	1.00	1.00	1.00	1.00	1.00	0.83
0.50	0.47	0.47	0.79	1.00	0.92	0.91	0.92	0.96	0.94	0.79
0.57	0.50	0.50	0.64	1.00	0.96	0.84	0.83	0.99	0.86	0.77
0.64	0.53	0.54	0.59	0.99	0.92	0.77	0.82	0.94	0.82	0.76
0.67	0.56	0.56	0.56	0.99	0.84	0.74	0.78	0.85	0.82	0.74
0.79	0.61	0.62	0.51	0.99	0.78	0.66	0.72	0.79	0.76	0.72
0.88	0.65	0.66	0.47	0.99	0.78	0.60	0.67	0.78	0.69	0.72
0.94	0.70	0.72	0.44	0.98	0.76	0.55	0.65	0.72	0.64	0.71
0.91	0.67	0.68	0.45	0.99	0.78	0.74	0.68	0.76	0.67	0.73
0.96	0.74	0.76	0.45	0.98	0.73	0.52	0.59	0.68	0.61	0.70
0.89	0.84	0.84	0.49	0.44	0.61	0.48	0.57	0.56	0.57	0.63
0.75	0.89	0.90	0.55	0.96	0.59	0.44	0.54	0.51	0.52	0.66
0.98	0.87	0.93	0.79	0.96	0.57	0.49	0.59	0.89	0.50	0.76
1.00	0.92	0.98	0.64	0.95	0.53	0.46	0.54	0.67	0.48	0.72
0.96	0.99	1.00	0.57	0.96	0.47	0.47	0.49	0.53	0.46	0.69
0.97	1.00	0.99	0.47	0.95	0.44	0.46	0.44	0.44	0.44	0.66

(This page is intentionally left blank)

LIST OF PUBLICATIONS

Journals

1. Rai, R.K. and Sahoo, R.R., Effect of CNT and Al₂O₃-CNT hybrid nano-additive in water-emulsified fuels on DICI engine energetic and exergetic performances. *Journal of Thermal Analysis and Calorimetry*, 147(5), pp.3577-3589, 2022.
<https://doi.org/10.1007/s10973-021-10746-x>
2. Rai, R.K. and Sahoo, R.R.,. Engine performance, emission, and sustainability analysis with diesel fuel-based Shorea robusta methyl ester biodiesel blends. *Fuel*, 292, pp.120234, 2021.
<https://doi.org/10.1016/j.fuel.2021.120234>
3. Rai, R.K. and Sahoo, R.R., Impact of different shape based hybrid nano additives in emulsion fuel for exergetic, energetic, and sustainability analysis of diesel engine. *Energy*, 214, p.119086, 2021.
<https://doi.org/10.1016/j.energy.2020.119086>
4. Rai, R.K. and Sahoo, R.R., Experimental energetic and exergetic analysis with the novel emulsion fuels incorporating CNT and Al₂O₃ nano additive for DICI engine, *International Journal of Exergy*, Vol. 34, No. 4, pp.492–514, 2021.
<https://www.inderscienceonline.com/doi/abs/10.1504/IJEX.2021.114096>
5. Rai, R.K. and Sahoo, R.R.,. Effect of Shorea robusta methyl ester biodiesel blends on the exergy and sustainability analysis of diesel engine. *Experimental Heat Transfer*, 34(5), pp.443-460, 2021.
<https://doi.org/10.1080/08916152.2020.1776419>
6. Rai, R.K. and Sahoo, R.R., Taguchi-Grey method optimization of VCR engine performance and heat losses by using Shorea robusta biodiesel fuel. *Fuel*, 281,

- p.118399, 2020. <https://doi.org/10.1016/j.fuel.2020.118399>
7. Rai, R.K. and Sahoo, R.R., Taguchi-Grey and ANOVA optimization techniques for engine performance with water in diesel emulsion fuels. *Heat Transfer*, 49(6), pp.3503-3530, 2020. <https://doi.org/10.1002/htj.21785>
 8. Rai, R.K. and Sahoo, R.R., Effective power and effective power density analysis for water in diesel emulsion as fuel in diesel engine performance. *Energy*, 180, pp.893-902, 2019. <https://doi.org/10.1016/j.energy.2019.05.134>
 9. Rai, R.K. and Sahoo, R.R., Effective efficiency and power density analysis for WiDE as a fuel in diesel engine performance. *Heat Transfer—Asian Research*, 48(3), pp.1109-1126, 2019. <https://doi.org/10.1002/htj.21423>

Conferences

1. Rai, R.K. and Sahoo, R.R., Optimization of Performance with Heat Transfer characteristics of a VCR engine fuelled with Mahua Diesel blends using Grey-Taguchi Method. '25th National and 3rd International ISHMT-ASTFE Heat and Mass Transfer (IHMTTC-2019), December 28-31, IIT Roorkee, Uttarakhand'